

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020

This is to certify that **Przedsiębiorstwo Produkcyjno-Usługowo-Handlowe INTERMECH Sp. z o.o.**
Przemysłowa 9 B
37-450 Stalowa Wola
Polska

is qualified to perform welding work within the range of certification of:

**Classification level CL 1 and type of activity
P – production
according to EN 15085-2:2020**

Field of application: Manufacturing of new assemblies and components for railway vehicles.

Range of certification

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3÷12 / 6÷24 mm	FW
		t ≥ 5 mm	FW
		t = 3÷24 mm D > 150 mm	BW
		t = 25÷100 mm D > 150 mm	BW

(continuation: see reverse)

Responsible welding coordinator: Czesław Gut (IWE) born: 04.07.1954
Deputy with equal rights: -- born: --
Deputy: Władysław Książek (IWS) born: 31.07.1946
Comments: see reverse

Certificate no.: TUVRh/15085/CL1/PL060/21
Valid: from 16.11.2021 to 15.11.2024
Issued on: 10.12.2021

Auditor: Paweł Szczepanik
 General regulations (see reverse)



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Andrzej Kierzek
Certification Body

Certificate no.: TUVRh/15085/CL1/PL060/21

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	3.1	t = 3÷16 mm D > 150 mm	BW
		t = 12,5÷50 mm D > 150 mm	BW
	1.1 / X120Mn12	t = 3÷7,2 mm (X120Mn12) + 10÷24 mm	FW
	1.1 / 5	t = 8÷16 mm D ≥ 25 mm	BW, ½Y, details acc. to WPQR nr 06/INTER/2011
	1.2 / 8.1	t = 3÷24 mm D > 150 mm	BW
	8.1	t = 3÷24 mm D > 150 mm	BW

Comments:

Certification conditions EN 15085-2 are available on:
www.tuv.pl/zalaczniki

Certification was executed acc. to Classification of Economic Activities: Manufacture of railway locomotives and rolling stock (30.20)

The responsible welding coordinator, Mr. Czesław Gut is authorized to test the qualification of welders according to the applicable standards within the range of certification of this Certificate.

General regulations

according to EN 15085-2:2020.

Revocation of the Certificate

Manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files