

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

This is to certify that **Przedsiębiorstwo Produkcyjno Usługowo-Handlowe INTERMECH Sp. z o.o.**
ul. Przemysłowa 9 B
37-450 Stalowa Wola

is qualified to perform welding work within the range of certification of:

Classification level CL 1 and type of activity P - production according to EN 15085-2:2020+A1:2023

Field of application: Manufacturing of new assemblies and components for railway vehicles, except design and except purchasing of welded parts.

Scope of certificate:

Welding process acc. to EN ISO 4063	Material group acc. to ISO/TR 15608	Dimensions	Remarks
135	1.2	$t \geq 3\text{mm}$	FW
135	1.2	$t = 3 \div 100\text{ mm}$	BW
135	3.1	$t = 3 \div 50\text{ mm}$	BW
135	8.1	$t = 3 \div 24\text{ mm}$	BW

Responsible welding coordinator: Krystian Leszczyk, level A IWE born: 02.01.1951

Deputy with equal rights: - born: -

Deputy: Władysław Książek, level C IWS born: 31.07.1946

Comments:

Certificate no.: TUVRh/15085/CL1/PL031/24/01

Validit: 07.11.2025 - 14.11.2027

Issued on: 07.11.2025

Auditor: Tomasz Jankowski

Next Surveillance inspection 06.11.2026

Place and date of issue Zabrze, 07.11.2025

Dylewski

Michał Dylewski

Certification Body

Certificate number: TUVRh/15085/CL1/PL031/24/01

Continuation of range of certification

Welding process acc. to EN ISO 4063	Material group acc. to ISO/TR 15608	Dimensions	Remarks
135	1.2 / 8.1	t = 3÷24 mm	BW
135	1.1 / 5.1	t = 8÷16 mm D ≥ 25 mm	BW
135	1.1 / X120Mn12	t1 = 10÷24 mm t2 = 3÷7 mm (X120Mn12)	FW

Comments:

Certification conditions EN 15085-2 are available on: www.tuv.pl/zalaczniki

Additional welding coordinator:

Mateusz Markiewicz, 27.07.1998, poziom C

General regulations:

according to EN 15085-2:2020+A1:2023

Revocation of the Certificate:

Manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files

TÜV Rheinland Polska Sp. z o.o. product certification body accredited by PCA, No. AC 141.

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